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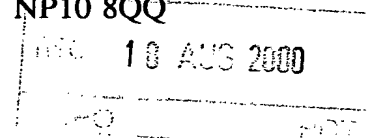
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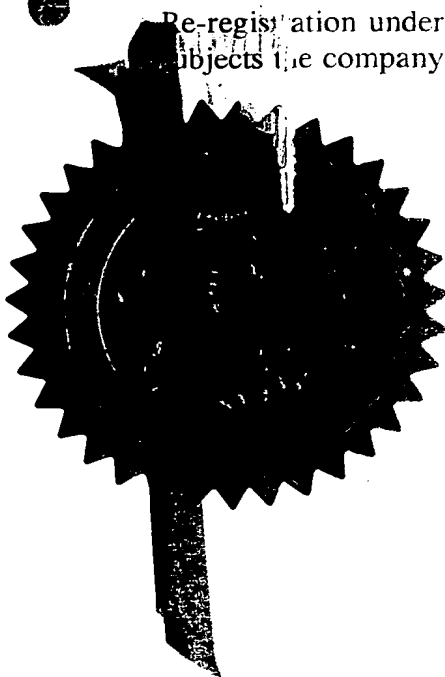
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Dated 26 July 2000



02 JUL 1999

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The Patent Office

Cardiff Road
Newport
Gwent NP9 1RH

Your reference

GRM2/AJH

2. Patent application number

(The Patent Office will fill in this part)

9915601.0

2 JUL 1999

3. Full name, address and postcode of the or of each applicant (underline all surnames)

Global Chemicals (UK) Limited
Station Road
Bampton
Devon EX16 9NG

Patents ADP number (if you know it)

7175482001

If the applicant is a corporate body, give the country/state of its incorporation

England

4. Title of the invention

A Dispenser

5. Name of your agent (if you have one)

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

Ipca Consulting Limited
Parallel House
32 London Road
Guildford
Surrey GU1 2AB

Patents ADP number (if you know it)

7423692001

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications and (if you know it) the or each application number

Country	Priority application number (if you know it)	Date of filing (day / month / year)
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Number of earlier application	Date of filing (day / month / year)
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Claim(s)	4 <i>M</i>
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Request for preliminary examination and search (*Patents Form 9/77*)

Request for substantive examination (*Patents Form 10/77*)

Any other documents
(*please specify*)

11. I/We request the grant of a patent on the basis of this application.

Signature

Andrew Harris

Date

02/07/99

12. Name and daytime telephone number of person to contact in the United Kingdom

Andrew Harris 01483 450603

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A DISPENSER

Field of the Invention

This invention relates to a dispenser and, in particular, to a dispenser adapted for suspension from the rim of a toilet bowl to dispense one or more active substances, such as cleansing and/or freshening preparations, into the bowl as the toilet is flushed.

Background to the Invention

Devices suspended from the rims of toilet bowls, to dispense freshening and/or cleaning preparations, are well known. In one form, such a device comprises a cage used to retain a replaceable block impregnated with disinfectant and/or freshening agent. When the toilet is flushed, the flush water passes through the cage and degrades part of the block. The active substances from the block are entrained in the water and thus pass out into the toilet bowl.

More recently rim mounted toilet cleaning and freshening devices have become available which include a porous pad in communication with a reservoir of a viscous liquid cleaning and freshening substance. The liquid substance saturates the pad and is drawn out when flush water is directed over the pad. As one dose of liquid is flushed from the pad, another dose is supplied from the reservoir to re-saturate the pad. An example of this type of device is described and claimed in European Patent Application 0 785 315.

Existing liquid dispensing devices of the type disclosed in EP 0 785 315 tend to be quite complex in design so as to prevent

excess amounts of active substance emanating from the reservoir, collecting on the already saturated pad, and dripping.

Further, with existing products, the source of the active substances is in contact with the pad at all times and, between flushes re-saturates the pad. However, owing to typical viscosities of the active substances, it takes a period of time (typically 15 to 20 minutes) to re-saturate the pad after a flush. Thus, if the toilet is flushed in quick succession, insufficient active substance will have collected on the pad, and thus be released, to provide efficacious results.

It is an object of this invention to provide a simple yet effective form of rim mounted toilet bowl dispenser which dispenses a viscous liquid active substance but which addresses at least some of the drawbacks mentioned above; or which will at least provide a useful choice.

Summary of the Invention

Accordingly, in a first aspect, the invention provides a dispenser for suspension from the rim of a toilet bowl, said dispenser including:

a reservoir for containing a viscous liquid active substance;

a flow restrictor operable to limit the flow of said active substance from said reservoir, said flow restrictor having an inlet side and an outlet side,

said dispenser being characterised in that application of toilet flushing water thereover creates a pumping action which operates to displace at least one discrete dose of said active substance through said flow restrictor.

Preferably said pumping action comprises a pressure differential with said dispenser to drive said active substance through said flow restrictor.

Preferably said pumping action operates to displace a volume of air through said flow restrictor from the outlet side thereof, which volume of air, in turn, displaces said at least dose of active substance through said flow restrictor from the inlet side thereof.

Preferably said dispenser is constructed and arranged so that, in its normal position of use, said active substance contacts the inlet side of said flow restrictor under gravity.

Preferably said dispenser further includes at least one fluid dispensing surface spaced from the outlet side of said flow restrictor from which components of said active substance can emanate. This dispensing surface is preferably positioned to receive active substance from said flow restrictor under gravity.

Preferably said dispensing surface is provided as one or more wall surfaces of a chamber positioned to receive active substance from said flow restrictor. Said chamber is preferably formed, at least in part, from a porous material.

Preferably said chamber includes a substantially vertical peripheral wall and closing means at the bottom of said peripheral wall. Said peripheral wall may be rectangular in cross-section but is preferably cylindrical. Said closing means is preferably formed integrally with said peripheral wall.

All wall sections of said chamber are preferably formed from said porous material. Preferably said closing wall is thicker than said peripheral wall.

Said peripheral wall preferably has a thickness of substantially 2mm and a porosity of 70 to 125 microns when used with an active preparation of viscosity 400 to 800 cPs.

Preferably said dispenser further includes venting means operable to maintain a void on the outlet side of said flow restrictor between flushes.

Preferably said chamber further includes location means operable to fix the alignment of said chamber with respect to said flow restrictor. Preferably said location means and said venting means are defined by a common part of said chamber.

Preferably said dispenser further includes ramp means constructed and arranged to direct water towards said chamber.

In a second aspect the invention provides a dispenser for suspension from the rim of a toilet bowl to dispense active substance into a toilet bowl, said dispenser including:

a body member;

a reservoir for active substance included within or mountable on said body member;

a dispensing surface positioned to receive active substance from said reservoir and, upon flushing, to release said active substance to flush water ; and

release means operable to control the flow of active substance from said reservoir to said dispensing surface,

said dispenser being characterised in that said release means is operable to dispense at least one discrete dose of said active substance on to said dispensing surface upon flushing of said toilet.

In a third aspect the invention provides a dispenser for suspension from the rim of a toilet bowl to dispense active substance into the bowl, said dispenser including

a reservoir for active substance;

a dispensing surface positioned to receive active substance from said reservoir and to release said active substance to flush water when the toilet is flushed; and

release means to control the transfer of said active substance from said reservoir to said dispensing surface,

said dispenser being characterised in that a void is maintained between said reservoir and said dispensing surface between flushes.

Preferably said dispensing surface is formed, at least in part, from a porous material. Preferably said porous material is shaped into a cylinder with one end closed.

Preferably said dispenser is as hereinbefore set forth, wherein said cylinder comprises said chamber.

In a fourth aspect the invention provides a dispenser for suspension from the rim of a toilet bowl to dispense active substance into a toilet bowl, said dispenser including:

a body member;

suspension means to suspend said dispenser from the rim of a toilet bowl and to maintain said body member in its normal position of use;

a reservoir for viscous liquid active substance, said reservoir being engageable with said body member;

a dispensing surface located within said body member and being positioned to receive active substance from a reservoir of active substance mounted on said mounting means

said dispenser being characterised in that said body member is configured to ensure said dispensing surface is contactable substantially only by said active substance and by toilet flush water.

Many variations in the way the invention may be performed will present themselves to those skilled in the art upon reading the following description. The description which follows should not be regarded as limiting but rather, as an illustration only of one mode of performing the invention. Where possible, a description of any element or component should be taken as including any or all equivalents thereof whether or not specifically mentioned. The scope of the invention should be determined solely by the appended claims.

Brief Description of the Drawings

One form of dispenser embodying the various aspects of the invention will now be described with reference to the accompanying drawings in which:

- Figure 1: shows a front elevational view of a dispenser according to the invention;
- Figure 2: shows a view along the line II-II in Figure 1 ;
- Figure 3: shows a view, from above, of the dispenser shown in Figures 1 and 2 with reservoir and suspension hook removed;

Figure 4: shows a view, from below, of the dispenser shown in Figures 1 to 3, with chamber and suspension hook removed;

Figure 5: shows an enlarged view of part of the view shown in Figure 2; and

Figure 6: shows a fluid receiving and emanating chamber for incorporation in the dispenser shown in Figures 1 to 5.

Detailed Description of Working Embodiment

Referring to the drawings, the present invention provides a dispenser 5 which, in use and as is well known, is suspended over the rim of a toilet bowl (not shown) so as to lie at least partly in the path of flush water when the toilet is flushed. In the conventional manner, part of the flush water passing over the dispenser entrains active substances contained therein, and carries these substances down into the toilet bowl. The active substances typically comprise or include disinfectants, odour neutralisers, fragrances etc.

In the form shown, the dispenser comprises four main parts, a moulded body section 6, a detachable active substance reservoir 7, a dispensing surface in the form of chamber 8, and a hook section 9. The hook section 9 is preferably formed integrally with the body section 6, whilst the substance reservoir 7 and the chamber 8 are preferably separate components which are engaged with the body section 6 and integral hook section 9, to render the dispenser operable.

As can be seen in Figures 1 and 2, when in use, the reservoir 7 is inverted and engaged, via the outlet neck 10 thereof, over a hollow mounting spigot 11 projecting upwardly from the body section 6. The upper edge of the spigot 11 may, as shown, be formed into a barb 12 which serves to pierce a frangible membrane (not shown) which is provided over the outlet aperture of the reservoir, during manufacture thereof, to prevent leakage prior to use.

The spigot 11 has a central vertical bore 13 therethrough in which is located a flow restrictor 14. In the form shown, the flow restrictor comprises a simple plate having an inlet side 15, an outlet side 16, and a small central hole 17 therein. The hole 17 is sized having regard to the viscosity of the active substance so as to ensure that, when active substance flows from the reservoir 7 under gravity and is to contact with the inlet side 15 of the restrictor 14, surface tension prevents flow through the hole 17. However, under the effect of the pumping action generated when the toilet is flushed, at least one dose of the active substance is displaced through the hole 17.

Using an active substance with a viscosity in the range of 450 to 700 cPs, we have found that a hole 17 of 2mm diameter provides satisfactory results.

Provided on the outlet side 16 of the flow restrictor is a small outlet channel 18.

Also located on the outlet side of the flow restrictor 14 is a fluid dispensing surface on which active substance dispensed through the flow restrictor can gather for subsequent removal by the toilet flush water, and from which components of the active substance, such as fragrance, can emanate. In the form shown, the dispensing surface is provided by the walls of chamber 8 located in recess 20 formed in the body part 6.

As can be seen, the chamber 8 is constructed and positioned to lie in the path of the flush water when the dispenser is suspended from the toilet rim in the known manner. At least part of the wall defining the chamber is formed from a porous material so that a dose of active substance passing through the flow restrictor and collecting in the chamber 8 can permeate through the chamber walls and gather on the outer surface of the chamber. When the toilet is next flushed, the flush water entrains the active substance which has collected on the outside of the chamber (and perhaps some which is still within the chamber wall but close to the outer surface) and carries the same out into the toilet bowl. Between flushes, the dose of active substance entrained in the chamber walls emanates fragrance to freshen the toilet environment.

In the particular embodiment depicted and described herein, the chamber 8 is oriented substantially vertically and all walls thereof are defined by porous material. It will be noted, however, that the base or closing wall 21 of the chamber is preferably thicker than the vertical wall sections 22. This results in the passage of active substance through the base being less (or slower) than passage through the vertical wall sections.

It will be noted from Figures 5 & 6, that the chamber 8 is also provided with a vertical slot 23 extending down from the upper edge thereof, the slot 23 stopping short of the upper surface of the closing wall 21. This, in combination with the thicker section of the closing wall 21, reduces the likelihood of active substance dripping from the chamber 8 between flushes. However, the principal purpose of the slot 23 is to ensure rapid entry of the flush water into chamber 8, and rapid drainage of the same water therefrom. The rapid entry of the water into chamber 8 is believed to generate a pumping action which pushes air through the flow restrictor and into reservoir 7. The

air forced into the reservoir, in turn, displaces a dose of active substance back through the flow restrictor 14.

At the end of the flush, the water drains quickly through the slot 23 and thus maintains a void between the source of active substance and the dispensing surface. This is important to prevent diffusion of water into the active substance which would dilute and lower the viscosity of the active substance until ultimately rendering the system uncontrollable.

When the chamber 8 is mounted within recess 20 in the body section, the slot 23 is located about key 25 (Figure 4) which closes across part of the recess 20. This ensures that, when the dispenser is mounted in its operative position beneath the rim of a toilet bowl, the slot 23 is aligned rearwardly and in the general direction of the flow of flush water deflected over the dispenser. However, it is conceivable that the chamber 8 may be rotatable within the body section to allow the slot to be positioned to receive a greater or lesser amount of flush water, thereby varying the pumping action and amount of active substance released per flush.

The precise geometric configuration of the chamber 8 can be varied. In the embodiment shown the vertical walls 22 are defined by a cylindrical wall section, but a rectangular arrangement could also be used. The benefit of the cylindrical section is that the chamber can be readily and efficiently formed by boring a central hole 26 in a rod of porous material. However, the chamber could be formed in a number of alternative ways including cutting lengths of porous rod and plugging one end thereof.

The chamber is preferably formed from sintered polypropylene material manufactured by Sintair Limited of Kings Lynn, Norfolk, England.

The performance of the dispenser as described herein is affected by the size of the chamber 8, area of exposure to the flush water, material porosity from which the chamber is formed, and the viscosity of the active substance. In experimental testing, we have found that satisfactory results are achieved using a chamber having an outside diameter of 12mm, an inside diameter of 8mm, a side wall thickness of 2mm and a base thickness of about 10mm. When mounted in recess 20, about 20mm of vertical wall section 22 is exposed below the body section. The chamber as above described is formed in a sintered material having a mean porosity of 120 micron and receives an active substance of viscosity in the range 450 to 700 cps.

Obviously one can maintain an effective operating balance by reducing the porosity of the chamber wall and also reducing the viscosity of the active substance and the diameter of hole 17.

The body section 6 includes a front face 30 and end walls 31 and 32 which form an outer cage about the mounting spigot 11 and the chamber 8. The front face 30 includes apertures 33 therein to enhance the aesthetic appearance of the dispenser and to allow flush water to pass out through the front surface of the dispenser. As can be seen in Figure 1, the top edge 35 of the front face 30 is shaped to correspond to the form of the upper edge 36 of reservoir 7 so that the reservoir is neatly located and retained by body 6 when inverted and mounted on the body section 6.

The spigot 11 projects substantially vertically from a horizontal central web section 37 which extends rearwardly of the front face 30 and effectively spaces the front face 30, and side walls 31 and 32, forward of the mounting point on a toilet bowl. To the rear, and below, the web 37 are located a pair of downwardly directed ramp surfaces 38a and 38b which terminate in vertical

apertures 39 facing the chamber 8. The ramp surfaces 38a, 38b serves to deflect flush water in the direction of the chamber 8 and may be provided with vanes 40 to further capture and align the flush water.

It will be further noted that the body section includes an intermediate wall section 40 which extends behind the body front surface 30 but in front of the chamber 8. This wall section 40 serves to ensure the chamber 8 is only contacted by active substance and flush water and, in particular, cannot be "targeted" by males urinating in the toilet bowl.

Finally it will be noted that the suspension hook 9 extends from a rearward extension of the central web section 37.

In use, the dispenser 5 is mounted beneath the rim of a toilet bowl, by suspension hook 9, so that the front face 30 is directed towards the interior of the bowl. When the toilet is flushed, a proportion of the toilet flush water circulating around the underside of the rim is deflected toward ramp surfaces 38a and 38b and, thereafter, through apertures 39 and into contact with chamber 8. Since the slot 23 in the chamber 8 is aligned substantially with the flush water stream, some flush water will pass directly into the chamber causing a pumping action which causes a discrete dose of active substance to pass through hole 17 in the flow restrictor 15, and down into the chamber 8. The dose of active permeates through the chamber walls and releases fragrance and other vapour components. At the next flush, the dose is removed by the flush water to pass into the toilet bowl and is replaced by another discrete dose.

Whilst the predominant pumping action is believed to be a positive displacement of air within chamber 8 and channel 18 into the reservoir 7, causing active substance to be displaced back through the hole 17, the rapid passage of flush water over the outlet channel 18, as well as the rapid drainage of flush

water through slot 23 may, in addition, create venturi effect of suction which draws active through the hole 17. Obviously the configuration of the dispenser herein described could be varied to enhance the venturi or suction effect.

It is also possible to provide an air bleed tube up through the reservoir to vent the headspace within the reservoir, to the void beneath the flow restrictor 14.

Whatever the precise dose release action may be, we have found that a dispenser as above described displays the following attributes:

- 1) Efficacious results are achieved with each flush, no matter how close together the flushes in contrast to prior art dispensers which take considerable time to recover to full efficacy;
- 2) The toilet and surrounding areas are freshened continuously;
- 3) One or more discrete doses of active are released with each flush ensuring constant performance over the life of the contents of the reservoir.

It will thus be appreciated that the present invention provides a simple yet effective form of rim mounted dispenser for dispensing active substances into a toilet bowl.

Claims

- 1) dispenser for suspension from the rim of a toilet bowl, said dispenser including:
 - a reservoir for containing a viscous liquid active substance;
 - a flow restrictor operable to limit the flow of said active substance from said reservoir, said flow restrictor having an inlet side and an outlet side,
 said dispenser being characterised in that application of toilet flushing water thereover creates a pumping action which operates to displace at least one discrete dose of said active substance through said flow restrictor.
- 2) A dispenser as claimed in claim 1 wherein said pumping action comprises a pressure differential within said dispenser to drive said active substance through said flow restrictor.
- 3) A dispenser as claimed in claim 1 or claim 2 wherein said pumping action operates to displace a volume of air through said flow restrictor from the outlet side thereof, which volume of air, in turn, displaces said at least dose of active substance through said flow restrictor from the inlet side thereof.
- 4) A dispenser as claimed in any one of claims 1 to 3 wherein said dispenser is constructed and arranged so that, in its normal position of use, said active substance contacts the inlet side of said flow restrictor under gravity.

- 5) A dispenser as claimed in any one of claims 1 to 4 further including at least one fluid dispensing surface spaced from the outlet side of said flow restrictor from which components of said active substance can emanate.
- 6) A dispenser as claimed in claim 5 wherein said dispensing surface is positioned to receive active substance from said flow restrictor under gravity.
- 7) A dispenser as claimed in claim 5 or claim 6 wherein said dispensing surface is provided as one or more wall surfaces of a chamber positioned to receive active substance from said flow restrictor.
- 8) A dispenser as claimed in claim 7 wherein said chamber is formed, at least in part, from a porous material.
- 9) A dispenser as claimed in claim 7 or claim 8 wherein said chamber includes a substantially vertical peripheral wall and closing means at the bottom of said peripheral wall.
- 10) A dispenser as claimed in claim 9 wherein said peripheral wall is cylindrical in cross-section.
- 11) A dispenser as claimed in any one of the preceding claims further including venting means operable to maintain a void on the outlet side of said flow restrictor between flushes.
- 12) A dispenser as claimed in any one of claims 7 to 11 further including ramp means constructed and arranged to direct water towards said chamber.
- 13) A dispenser for suspension from the rim of a toilet bowl to dispense active substance into a toilet bowl, said dispenser including:

a body member;

a reservoir for active substance included within or mountable on said body member;

a dispensing surface positioned to receive active substance from said reservoir and, upon flushing, to release said active substance to flush water ; and

release means operable to control the flow of active substance from said reservoir to said dispensing surface,

said dispenser being characterised in that said release means is operable to dispense at least one discrete dose of said active substance on to said dispensing surface upon flushing of said toilet.

- 14) A dispenser for suspension from the rim of a toilet bowl to dispense active substance into the bowl, said dispenser including

a reservoir for active substance;

a dispensing surface positioned to receive active substance from said reservoir and to release said active substance to flush water when the toilet is flushed; and

release means to control the transfer of said active substance from said reservoir to said dispensing surface,

said dispenser being characterised in that a void is maintained between said reservoir and said dispensing surface between flushes.

15) A dispenser as claimed in claim 13 or claim 14 wherein said dispensing surface is formed, at least in part, from a porous material.

16) A dispenser as claimed in claim 15 wherein said porous material is shaped into a cylinder with one end closed.

17) A dispenser for suspension from the rim of a toilet bowl to dispense active substance into a toilet bowl, said dispenser including:

a body member;

suspension means to suspend said dispenser from the rim of a toilet bowl and to maintain said body member in its normal position of use;

a reservoir for viscous liquid active substance, said reservoir being engageable with said body member;

a dispensing surface located within said body member and being positioned to receive active substance from a reservoir of active substance mounted on said mounting means

said dispenser being characterised in that said body member is configured to ensure said dispensing surface is contactable substantially only by said active substance and by toilet flush water.

18) A dispenser for suspension from the rim of a toilet bowl to dispense active substance into the bowl when constructed, arranged and operable substantially as hereinbefore described with reference to, and as illustrated in, the accompanying drawings.



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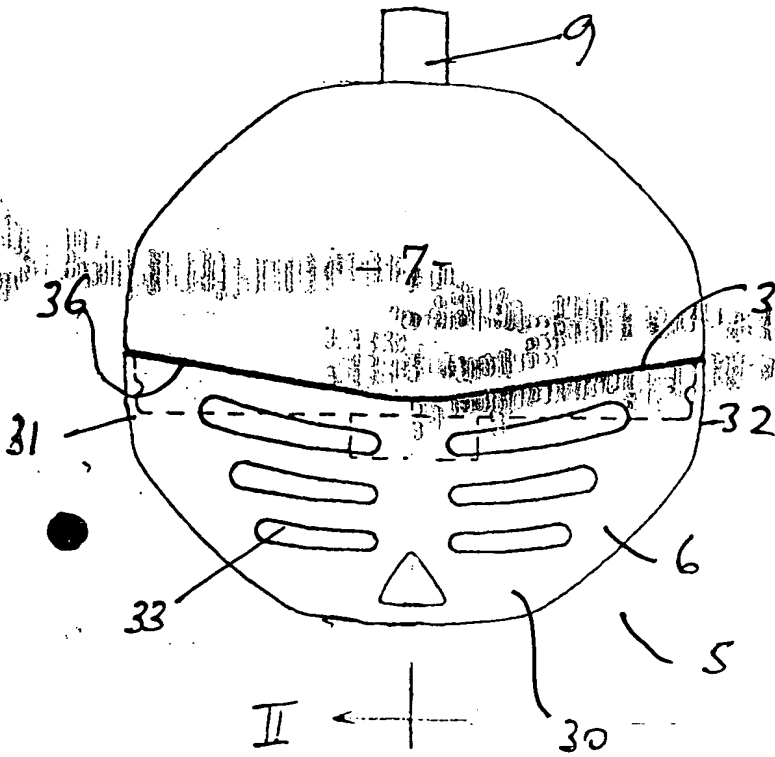


FIGURE 1

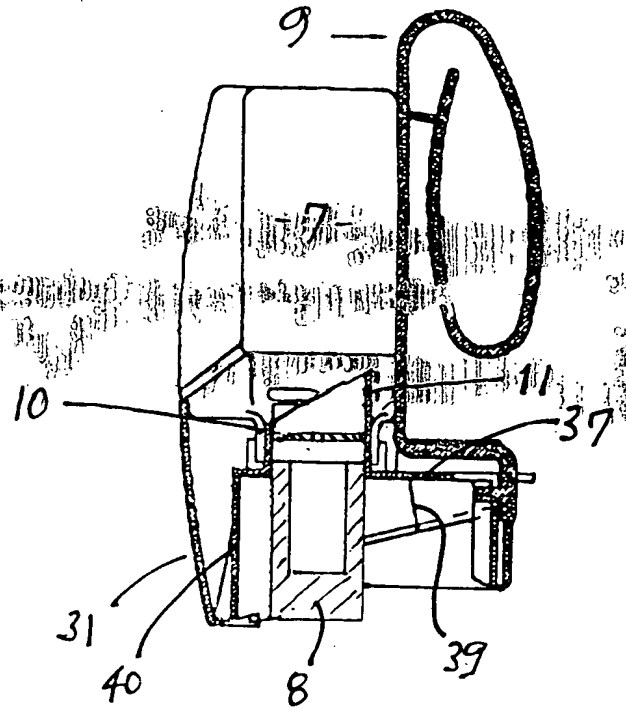


FIGURE 2

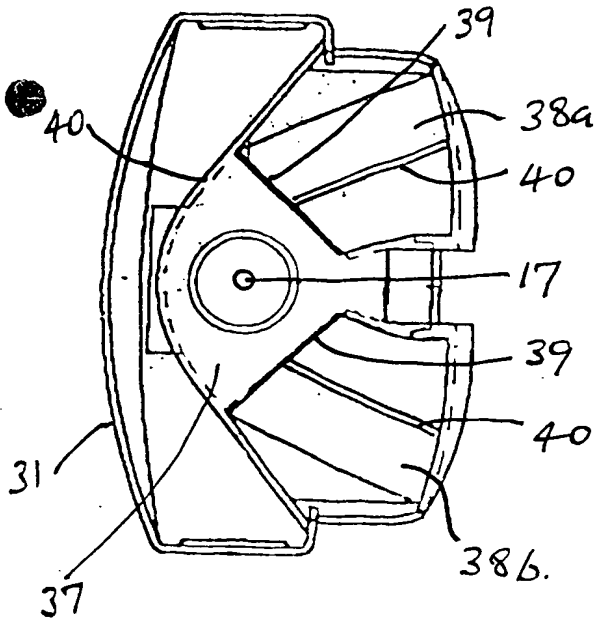


FIGURE 3

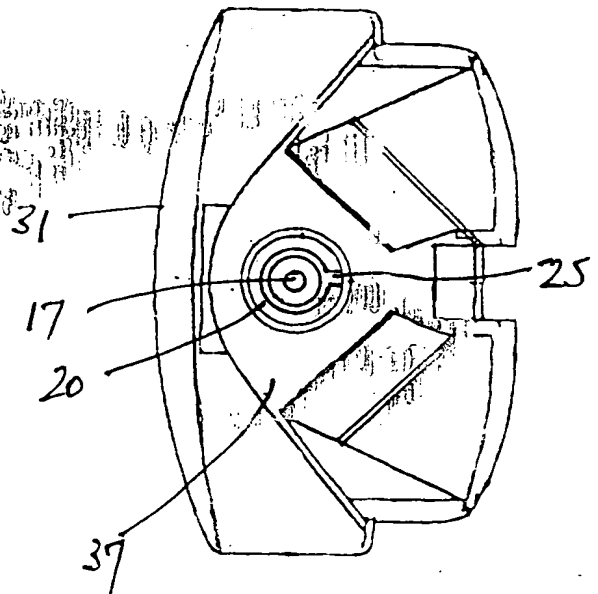


FIGURE 4



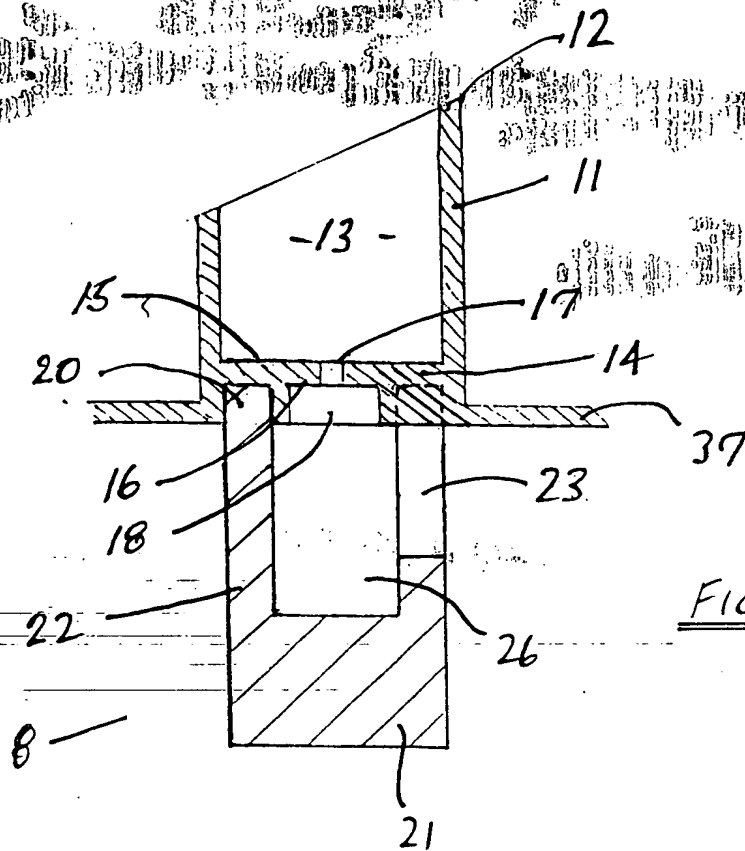


FIGURE 5

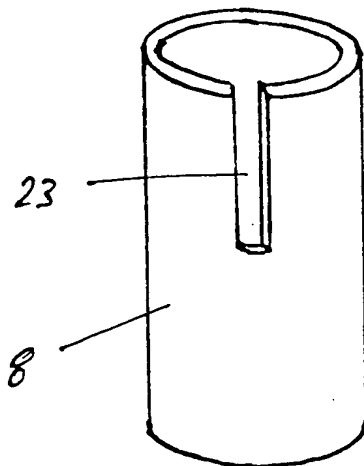


FIGURE 6

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